

Nalco Docket No. 7502 CO2

CLAIMS

In the claims:

1. (Cancelled).
2. (Cancelled).
3. (Cancelled).
4. (Cancelled).
5. (Cancelled).
6. (Cancelled).
7. (Cancelled).
8. (Cancelled).
9. (Cancelled).
10. (Cancelled).
11. (Cancelled).
12. (Cancelled).
13. (Cancelled).
14. (Cancelled).
15. (Cancelled).
16. (Cancelled).
17. (Cancelled).
18. (Cancelled).
19. (Cancelled).
20. (Cancelled).

Nalco Docket No. 7502 CO2

21. (Cancelled).
22. (Cancelled).
23. (Cancelled).
24. (Cancelled).
25. (Cancelled).
26. (Cancelled).
27. (Cancelled).
28. (Cancelled).
29. (Cancelled).
30. (Cancelled).
31. (Cancelled).
32. (Cancelled).
33. (Cancelled).
34. (Cancelled).
35. (Cancelled).
36. (Cancelled).
37. (Cancelled).
38. (Cancelled).
39. (Cancelled).
40. (Cancelled).
41. (Cancelled).

Nalco Docket No. 7502 CO2

42. (Cancelled).
43. (Cancelled).
44. (Cancelled).
45. (Cancelled).
46. (Cancelled).
47. (Previously presented). A composition comprising the reaction product of one or more trivalent metal salts other than chromium salts, an acid phosphorous compound and an aluminum hydroxy chloride, wherein said composition comprises:
- a). ferric chloride solution, the said ferric chloride solution being from about 38 wt. % to about 42 wt. % ferric chloride;
 - b). phosphorous acid solution, the said phosphorous acid solution being about 70 wt. % phosphorous acid;
 - c). aluminum chlorohydrate solution, the said aluminum chlorohydrate solution being about 50 wt. % phosphorous acid; and
 - d). optionally water; and
 - e). optionally either epichlorohydrin-dimethylacrylate polymer or polydiallyldimethylammonium chloride polymer.
48. (Currently amended). ~~The composition of Claim 76 comprising:~~ A composition comprising the reaction product of one or more trivalent metal salts other than chromium salts, an acid phosphorous compound and an aluminum hydroxy chloride, wherein said composition comprises:

Nalco Docket No. 7502 CO2

- a). about 50.92 wt. % ferric chloride solution;
- b). about 11.29 wt. % phosphorous acid solution; and
- c). about 37.79 wt. % aluminum chlorohydrate solution.

49. (Currently amended). ~~The composition of Claim 76 comprising:~~ A composition comprising the reaction product of one or more trivalent metal salts other than chromium salts, an acid phosphorous compound and an aluminum hydroxy chloride, wherein said composition comprises:

- a). about 46.85 wt. % ferric chloride solution;
- b). about 10.39 wt. % phosphorous acid solution;
- c). about 34.76 wt. % aluminum chlorohydrate solution; and
- d). about 8.00 wt. % epichlorohydrin-dimethylacrylate polymer.

50. (Currently amended). ~~The composition of Claim 76 comprising:~~ A composition comprising the reaction product of one or more trivalent metal salts other than chromium salts, an acid phosphorous compound and an aluminum hydroxy chloride, wherein said composition comprises:

- a). about 25.49 wt. % ferric chloride solution;
- b). about 8.94 wt. % phosphorous acid solution;
- c). about 18.95 wt. % aluminum chlorohydrate solution;
- d). about 9.71 wt. % polydiallyldimethylammonium chloride polymer; and
- e). about 36.91 wt. % water.